Equation based model for losses in electric machines A compact algebraic model for electric machine losses for applications in vehicle simulation and optimal control of vehicle speed

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Introduction and Context

2 Development Process

3 Model Elements

- Torque, Speed, and Power Dependence
- Accelerating Losses Near Max Torque Line
- Maximum Torque Model
- Model Structure
- 5 Model Tuning Process
- 6 Summary and Evaluation

Context – Optimization and Simulation

The purpose and use

- Energy optimal control of vehicle propulsion
- Describe and adhere to machine constraints
- Software have algorithmic differentiation
- Utilize algebraic models for efficient optimization
- Energy consumption models that are algebraic

The problem and goal

- Detailed motor data not always available
- Efficiency (or loss) maps are often available
- Only speed and torque information available
- Develop an algebraic efficiency model suitable for efficient numerical optimal control



From data sheet: HVH410-15

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- Conclusions

Process and Key Goal.

Development Procedure

- Model the machine losses
- Digitized efficiency lines of an available map -Data and points in the data digitized
- Study the behavior of the losses
- Identify behavior of losses
- Describe each term with equations
- Compile the model
- Develop fitting process

Goal – A model structure that generalizes

 Validate model structure and process on other maps containing new data



Four Example Maps - One Base Map



Four maps

Varying shapes of iso-efficiency lines

- East–West
- South West–North East
- South East-North West
- North–South

-Can the model capture these?

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Machine Data - Compute Losses from the Efficiency Maps



- Data from four machines
- Compute power losses

• T,
$$\omega$$
, η , \Rightarrow P₁

$$P_l=\,T\,\omega\,({1\over\eta}-1)$$

- Maximum torque curve
- Regular and irregular grids

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Power Losses – Torque and speed dependence



Trends for power losses • Speed – Convex growth $P_{loss} = c_1 \omega^2$ • Torque – Convex growth $P_{loss} = c_2 T^2$ Losses are not shifted with offset, fan out at higher powers $P_{loss} = c_3 \omega T$

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Observation – Accelerating Power Losses near Torque Max



Power losses

- Losses accelerate near max torque line
- Field weakening control

Confirming Accelerating Power Losses near Torque Max



Maximum Torque Model



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Electric Machine Modeling

Maximum Torque Function

The maximum torque, denoted \hat{T} is speed dependent and switches between two characteristics:

- **1** The maximum torque T_m up to design speed ω_m .
- ② A speed dependent fall-off rate, following a power function in speed.

The maximum torque function can be expressed as

$$\widehat{T}(\omega) = \begin{cases} T_m, & \text{for } \omega \le \omega_m \\ T_m \left(\frac{\omega_m}{\omega}\right)^{\alpha_T}, & \text{for } \omega > \omega_m \end{cases}$$
(1)

where the exponent can be determined from the maps and for the Base Map it is $\alpha_e \approx 1.226$.

The model has three parameters that can be determined from data. T_m is determined directly from the maximum torque in the map data or data sheet, while α_T and ω_m are tuned to data. A first estimate for ω_m is obtained from the maximum power P_m extracted either from the data sheet or map data, as $\omega_m = \frac{P_m}{T_m}$.

A first estimate for α_T is around 1.2, and ω_m is the design speed, but both ω_m and α_T might benefit from being adjusted to fit the data for best agreement.

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Electric Machine Modeling

Maximum Torque Formulation

The base expression for the maximum torque is expressed as

$$\widehat{T}(\omega) = egin{cases} T_m, & ext{for } \omega \leq \omega_m \ T_m \left(rac{\omega_m}{\omega}
ight)^{lpha_{\mathcal{T}}}, & ext{for } \omega > \omega_m \end{cases}$$

The connection between T and ω at the maximum torque line can be expressed as.

$$T = T_m \left(\frac{\omega_m}{\omega}\right)^{\alpha_T}$$

This can be expressed as an implicit equation

$$rac{T}{T_m}\left(rac{\omega}{\omega_m}
ight)^{lpha_{ au}}=1 \quad \Leftrightarrow \quad rac{T}{T_m}\left(rac{\omega}{\omega_m}
ight)^{lpha_{ au}}-1=0$$

An accelerating loss can now be expressed using this function in an exponential.

$$P_{I} = e^{a_{5}\left(\frac{T}{T_{m}}\left(\frac{\omega}{\omega_{m}}\right)^{a_{6}} - a_{7}\right)} = e^{-a_{5}a_{7}}e^{a_{5}\frac{T}{T_{m}}\left(\frac{\omega}{\omega_{m}}\right)^{a_{6}}} = c_{4}e^{c_{5}\frac{T}{T_{m}}\left(\frac{\omega}{\omega_{m}}\right)^{c_{6}}}$$

where c_5 , c_6 , and α_T are parameters used to fine-tune the shape of the growth.

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The complete model, based on the observations, is expressed as

$$P_{I}(\omega, T) = c_{0} + c_{1} \omega^{2} + c_{2} T^{2} + c_{3} \omega T + c_{4} e^{c_{5} \frac{T}{T_{m}} \left(\frac{\omega}{\omega_{m}}\right)^{c_{6}}}$$

Seven (7) tuning parameters where 5 appear linearly.

- Solving full equation with nonlinear least squares had problems to converge.
- Convergence depended highly on initial conditions.
- Separate into two problems, nonlinear outer $(i \in [5, 6])$ and linear inner problem.

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The complete model equation

$$P_{I}(\omega, T) = c_{0} + c_{1} \,\omega^{2} + c_{2} \,T^{2} + c_{3} \,\omega \,T + c_{4} \,e^{c_{5} \frac{T}{T_{m}} \left(\frac{\omega}{\omega_{m}}\right)^{c_{6}}}$$
(2)

5 parameters appear linearly c_i , $i \in [0-4]$, 3 parameter appear nonlinearly c_i , $i \in [5-7]$.

- Give initial guess on the three parameters $c_i, i \in [5-6]$.
- Iterate NLLS with Marquart-Levenberg (ML) algorithm for 3 parameters c_i , $i \in [5-7]$.
- Internally in the loss function used by ML when c_i , $i \in [5-6]$ are given, the parameters c_i , $i \in [0-4]$ can be determined with the linear least squares method.

Future Work

- $\bullet\,$ Compare fitting in Power domain and η domain
- Evaluate the model and method on more maps

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Maximum Torque Function (constraints in optimal control) 🌢 😤

$$\widehat{T}(\omega) = egin{cases} T_m, & ext{for } \omega \leq \omega_m \ T_m \left(rac{\omega_m}{\omega}
ight)^{lpha_{\mathcal{T}}}, & ext{for } \omega > \omega_m \end{cases}$$

Two parameters to determine ω_m and α_T

Power Loss Model (Fuel Economy) 📫 🛄

$$P_{l}(\omega, T) = c_{0} + c_{1} \omega^{2} + c_{2} T^{2} + c_{3} \omega T + c_{4} e^{c_{5} \frac{T}{T_{m}} \left(\frac{\omega}{\omega_{m}}\right)^{c_{6}}}$$

Seven unknown parameters to determine c_i , $i \in [0 - 6]$

Comparison

Original Maps

Models of the Maps



Visual impresson of the maps are preserved in the model after fitting.

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Comparison

Original Base Map







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Conclusions

Current progress

- A compact and analytic model for electric machine power consumption has been developed
- The model describes the machine losses using base functions
 - Maximum torque function Power function needed
 - Machine loss model based on nonlinear regression vectors and an implicit max torque function in an exponential
- A Marquardt-Levenberg based parameter-tuning method developed
- Visualization of the resulting model shows good qualitative agreement with the efficiency maps

Future work

- $\bullet\,$ Compare fitting in Power domain and η domain
- Test robustness of the method and cover more machine types and efficiency maps
- Evaluate model flexibility and parameter variations

Questions?